



# Service Bulletin

Bulletin No.: 21-NA-238

Date: November, 2021

## TECHNICAL

**Subject:** Transmission Fluid Leak Near Bellhousing Area

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Silverado 2500HD/3500HD	2020	2021			L5P	MGM, MGU
GMC	Sierra 2500HD/3500HD						

<b>Involved Region or Country</b>	North America
<b>Condition</b>	Some customers may comment that a transmission fluid leak is coming from the bellhousing inspection cover.
<b>Cause</b>	This condition may be caused by the Automatic Transmission Case Front Cover Seal may be rolled or damaged
<b>Correction</b>	If the leak has been verified to be coming from the front cover seal, replace the Automatic Transmission Case Front Cover Seal and the Torque Converter Fluid Seal.

### Service Procedure

Refer to *Automatic Transmission Case Front Cover Removal/Install and Torque Converter Fluid Seal Removal/Installation* in SI.

### Parts Information

Causal Part	Description	Part Number	Qty
X	SEAL, T/C FLUID	24293986	1
X	SEAL AUTO TRANS FRT CASE COVER	24277112	1
N/A	BOLT, TRNS MNT	11548787	2
N/A	NUT, TRNS MNT	11548414	3
N/A	SEAL, OUTPUT SEAL SQUARE CUT	24286193	1
N/A	FLUID, AUTO TRNS ULV	19352619 (U.S.) 19352620 (Canada)	8

## Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
8466580	Automatic Transmission Case Front Cover Seal Replacement	Use the Published Labor Operations Time

Version	1
Modified	Released November 09, 2021

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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